



北京市质量技术监督局
产品标准登记注册



北京市高新技术企业



国际质量体系认证
ISO9001:2000



Han Jiang®

北京韩江自动化玻璃机械设备有限公司

BEIJING HANJIANG AUTOMATIC GLASS MACHINE EQUIPMENTS CO.,LTD.

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特别提示: 产品图片仅供参考, 以实物为准

北京韩江自动化玻璃机械设备有限公司

BEIJING HANJIANG AUTOMATIC GLASS MACHINE EQUIPMENTS CO.,LTD.

公司简介 COMPANY PROFILE

北京韩江自动化玻璃机械设备有限公司是专业研制、开发和生产自动化玻璃机械设备的企业，产品自投放市场以来深受国内外玻璃深加工企业的青睐。公司成立以来，先后获得北京市质量技术监督局颁发的产品标准证书，民营科技企业证书，北京市高新技术企业证书，通过ISO9001-2000国际质量管理体系认证，是中国建筑玻璃与工业玻璃协会机械装备委员会常务理事单位，产品通过欧洲CE认证，经协会专家评审系列产品为行业监制产品。

主要产品有：2000，3000系列自动化中空玻璃生产线，开顶式玻璃清洗机，立式玻璃清洗机，立式玻璃自动磨边机，卧式玻璃自动磨边机，Low-E玻璃除膜机，中空玻璃自动打胶机，铝条框自动折弯机，分子筛自动灌装机，双组分打胶机，丁基胶涂布机，铝条切割机，铝条框移送机，液压升降机，砂带磨边机，密封旋转工作台，胶枪冷冻机等。并荣获13项国家专利证书。

做为自动化玻璃机械设备的专业制造商，公司将产品质量视为企业的生命。以先进的技术，优质的产品，诚信的服务为海内外玻璃深加工企业提供极致的便利。

Beijing Hanjiang Automatic Glass Machine Equipments Co., Ltd. Specializes in design, development and production of automatic glass machine. Since promoted to the market, its products are warmly received by the domestic and overseas customers. We were granted product standard registered enterprise and science and technology enterprise and high technology enterprise titles. Hanjiang has passed the ISO-9001-2000 international quality management system certification and obtained permanent council member of China Construction Glass and Industrial Glass Association Committee. Its products passed European CE certification.

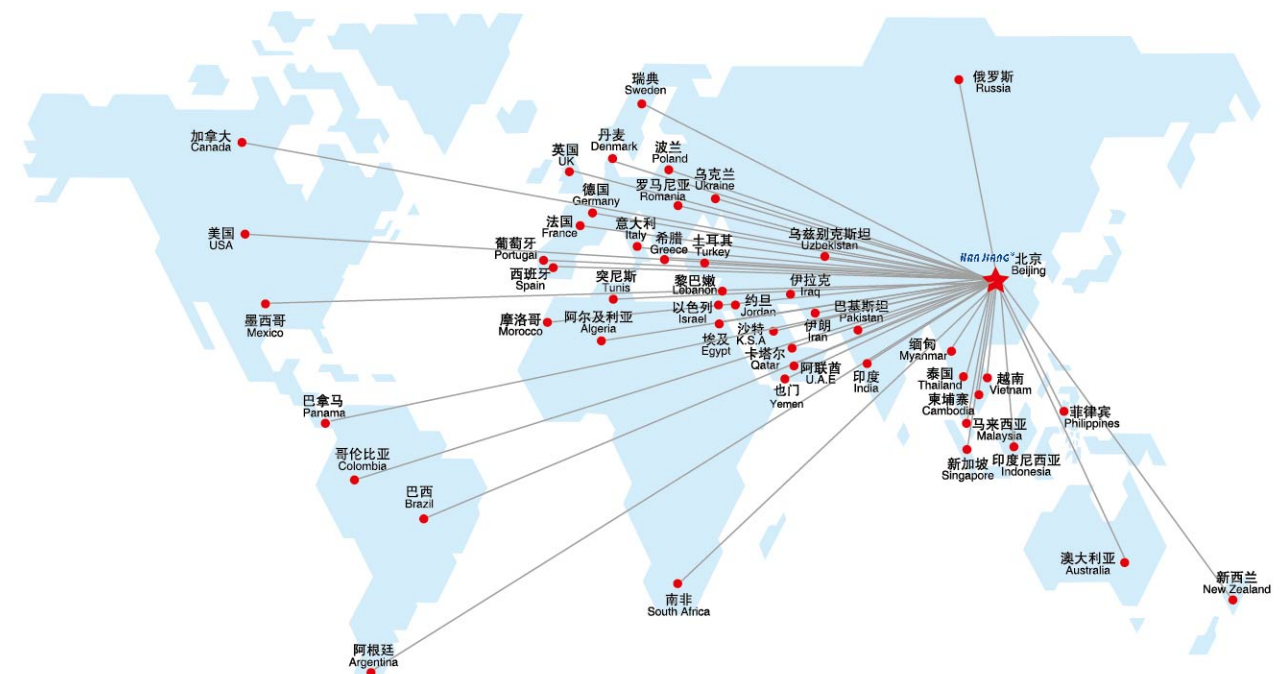
Major products: 2000 and 3000 series automatic Insulating Glass Production Line and Open Top Washing Machine, Vertical Washing Machine, Vertical Glass Seaming Machine, Horizontal Glass Seaming Machine, Low-E Film Removing Machine, Insulating Glass Sealing Robot, Automatic Spacer Bending Machine, Desiccant Automatic Filling Machine, Two Component Sealants Extruder, Butyl Extruder, Spacer Cutter, Spacer Moving Machine, Hydraulic Elevator, Belt Cross Grinding Machine, Rotating Table, Mixing Gun Freezer etc. Hanjiang won 13 national patent certificates.

As a glass machinery maker, we devote ourselves to products quality. Our advanced technology, high quality products and reliable service bring glass maker much convenience.

总经理
General Manager




HAN JIANG®



QUALITY+REPUTATION=COOPERATION

品质+信誉=合作

中空玻璃自动化生产线 AUTOMATIC INSULATING GLASS LINE

规格型号/MODEL: HJ-LINE-3008S/F-I(2008S/F-I)

性能特点

- 全程PLC控制系统，触摸屏人机界面
- 自动识别镀膜玻璃或Low-E玻璃的膜层面
- 可清洗在线和离线Low-E玻璃
- 清洗机风刀根据玻璃厚度自动调整
- 数字化控制生产线间断工作节能系统
- 清洗Low-E玻璃毛刷转速可变频驱动
- 压机采用中央定位方式

Feature

- PLC control system with touch screen interface
- Automatically distinguish the coating side of coated glass or Low-E glass
- Perfect washing performance for on/off line Low-E glass
- Air knives automatic adjustment according to the thickness of glass
- Optimal energy saving system with numerical intermittent working style
- Inverter driving for Low-E brush rotatory speed
- Center positioning system for press

技术参数

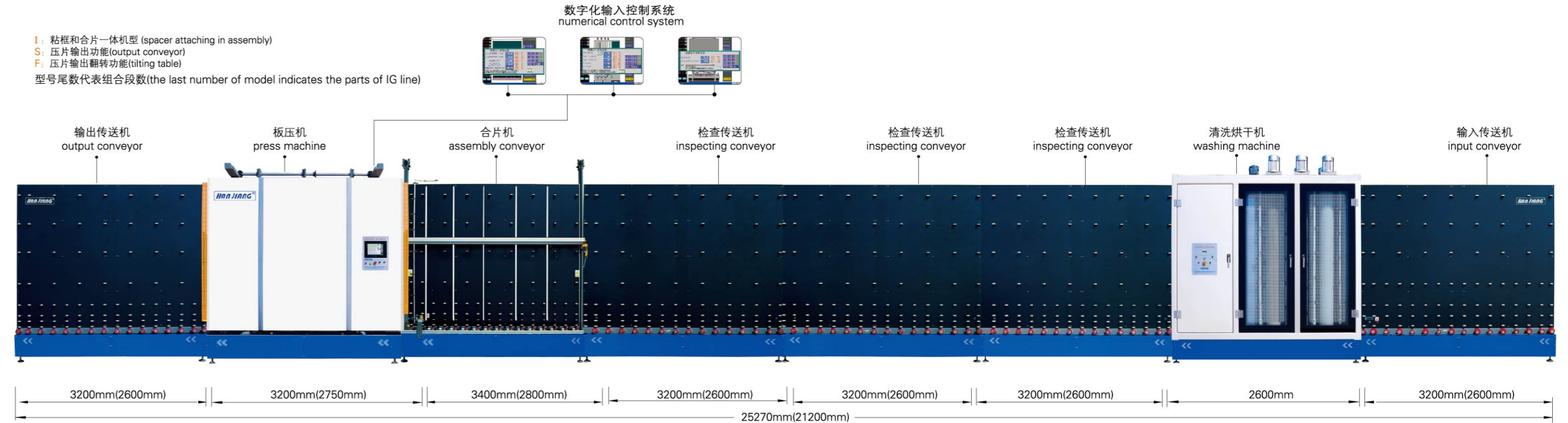
- 加工玻璃最大尺寸: 2450×3150mm (1950×2580mm)
- 加工玻璃最小尺寸: 300×450 mm
- 清洗玻璃厚度: 3-15mm 中空玻璃厚度: 10-48mm
- 清洗玻璃速度: 0-8m/min 清洗玻璃用毛刷: 6根 (2根Low-E毛刷)
- 传送玻璃速度: 45m/min
- 电功率: 3P 380V/1P+N 220V 50Hz 38kW
- 压缩空气: 流量0.8m³/min 气压0.7MPa
- 水: 用水量 0.5t/h 水电导率≤30μs/cm

Technical Data

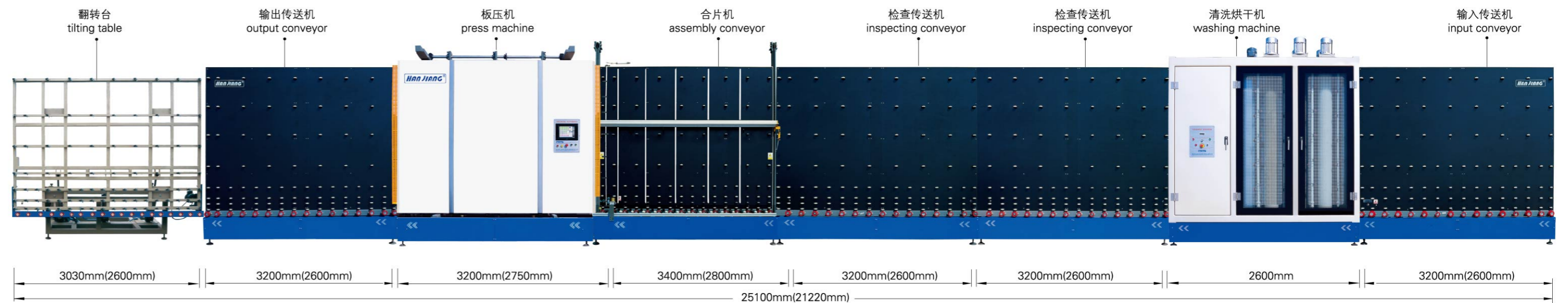
- Max glass size: 2450 × 3150mm (1950×2580mm)
- Min glass size: 300 × 450 mm
- Washing glass thickness: 3-15mm Insulating glass thickness: 10-48 mm
- Glass washing speed: 0-8 m/min Low-E Brush: 6 units (2 units for Low-E)
- Conveying speed: 45 m/min
- Power: 3P 380V/1P+N 220V 50Hz 38kW
- Air source: Air quantity- 0.8m³/min Air pressure-0.7MPa
- Water: Water consumption- 0.5t/h Water conductivity≤30μs/cm



MODEL:HJ-LINE-3008S-I、3007S-I、3006S-I、2008S-I、2007S-I、2006S-I

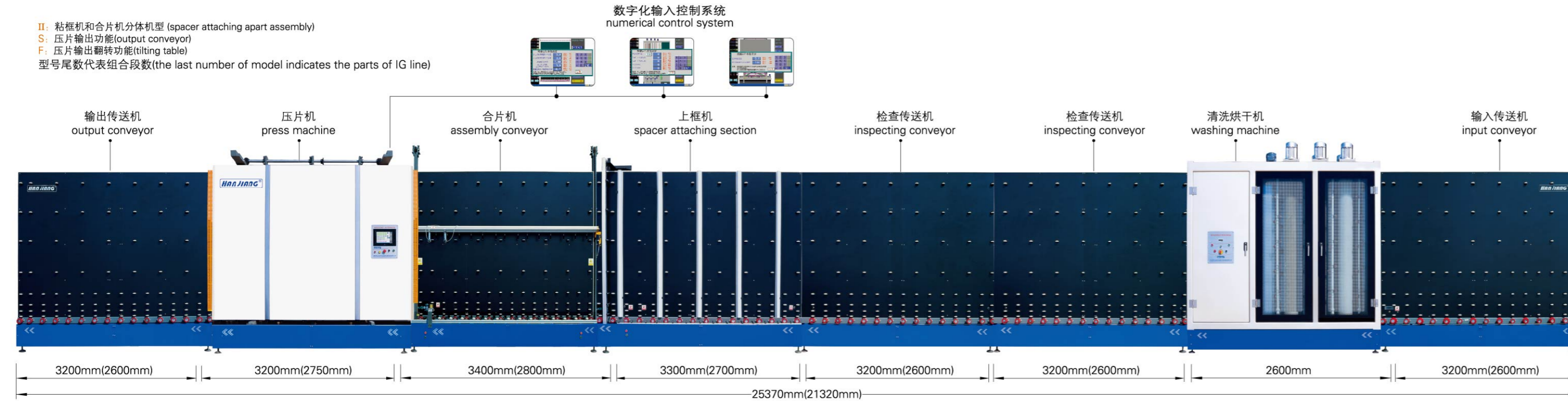


MODEL:HJ-LINE-3008F-I、3007F-I、3006F-I、2008F-I、2007F-I、2006F-I

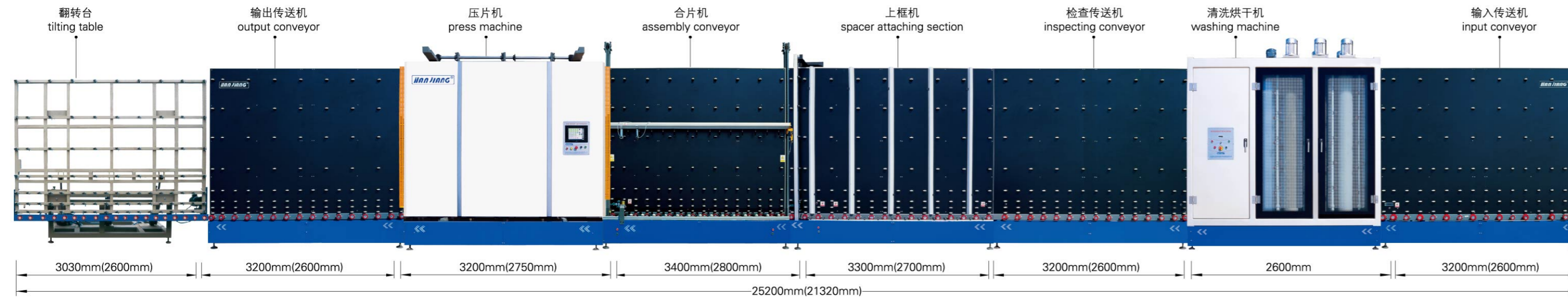


MODEL:HJ-LINE-3008S-II、3007S-II、2008S-II、2007S-II

II: 粘框机和合片机分体机型 (spacer attaching apart assembly)
 S: 压片输出功能(output conveyor)
 F: 压片输出翻转功能(tilting table)
 型号尾数代表组合段数(the last number of model indicates the parts of IG line)



MODEL:HJ-LINE-3008F-II、3007F-II、2008F-II、2007F-II



中空玻璃自动化生产线
 AUTOMATIC INSULATING GLASS LINE

规格型号/MODEL: HJ-LINE-3008S/F-II (2008S/F-II)

性能特点

- 全程PLC控制系统, 触摸屏人机界面
- 自动识别镀膜玻璃或Low-E玻璃的膜层面
- 可清洗在线和离线Low-E玻璃
- 清洗机风刀根据玻璃厚度自动调整
- 数字化控制生产线间断工作节能系统
- 清洗Low-E玻璃毛刷转速可变频驱动
- 可生产三层中空玻璃
- 压片机采用中央定位方式
- 具有远程通讯功能 (*选装型)

Feature

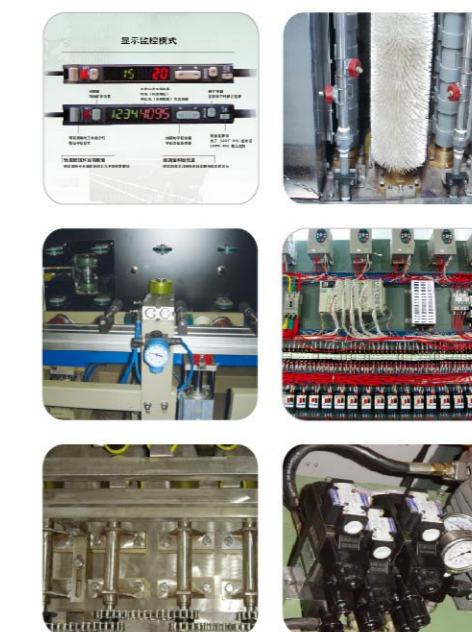
- PLC control system with touch screen interface
- Automatically distinguish the coating side of coated glass or Low-E glass
- Perfect washing performance for on/off line Low-E glass
- Air knives automatic adjustment according to the thickness of glass
- Optimal energy saving system with numerical intermittent working style
- Inverter driving for Low-E brush rotatory speed
- Specially designed for three layer IG processing
- Center positioning system for press
- Remote communication function (*option)

技术参数

- 加工玻璃最大尺寸: 2450×3150mm(1950×2580mm)
- 加工玻璃最小尺寸: 300×450 mm
- 清洗玻璃厚度: 3-15 mm 中空玻璃厚度: 10-48 mm
- 清洗玻璃速度: 0-8m/min 清洗玻璃用毛刷: 6根 (2根Low-E毛刷)
- 传送玻璃速度: 45m/min
- 电功率: 3P 380V/1P+N 220V 50Hz 38kW
- 压缩空气: 流量0.8m³/min 气压0.7MPa
- 水: 用水量 0.5/h 水电导率≤30µs/cm

Technical Data

- Max glass size: 2450×3150mm (1950×2580mm)
- Min glass size: 300×450 mm
- Washing glass thickness: 3-15 mm Insulating glass thickness: 10-48 mm
- Glass washing speed: 0-8 m/min Low-E Brush: 6 units (2 units for Low-E)
- Conveying speed: 45 m/min
- Power: 3P 380V/1P+N 220V 50Hz 38kW
- Air source: Air quantity- 0.8m³/ min Air pressure-0.7MPa
- Water: Water consumption- 0.5/h Water conductivity≤30µs/cm



中空玻璃自动化生产线 AUTOMATIC INSULATING GLASS LINE

规格型号/MODEL: HJ-LINE-P-3008S/F(2008S/F)

性能特点

- 全程 PLC 控制系统, 触摸屏人机界面
- 自动识别镀膜玻璃或Low-E玻璃的膜层面
- 可清洗在线和离线Low-E玻璃
- 清洗机风刀根据玻璃厚度自动调整
- 数字化控制生产线间断工作节能系统
- 清洗Low-E玻璃毛刷转速可变频驱动
- 铝框自动定位系统
- 玻璃自动定位系统
- 具有压片机内合片, 压片一体机功能
- 生产大小片中空玻璃自动定位系统
- 生产三层中空玻璃自动定位系统
- 具有远程通讯功能 (*选装型)

Feature

- PLC control system with touch screen interface
- Automatically distinguish the coating side of coated glass or Low-E glass
- Perfect washing performance for on/off line Low-E glass
- Air knives automatic adjustment according to the thickness of glass
- Optimal energy saving system with numerical intermittent working style
- Inverter driving for Low-E brush rotatory speed
- Automatic positioning system for spacer frame
- Automatic positioning system for glass
- Assembly-in-press
- Automatic and accurate positioning for step IG processing
- Automatic and accurate positioning for three-layer IG processing
- Remote communication function (*option)

技术参数

- 加工玻璃最大尺寸: 2450×3150mm (1950×2580mm)
- 加工玻璃最小尺寸: 300×450 mm
- 清洗玻璃厚度: 3-15 mm 中空玻璃厚度: 10-48 mm
- 清洗玻璃速度: 0-8 m/min 清洗玻璃用毛刷: 6根 (2根Low-E毛刷)
- 传送玻璃速度: 45 m/min
- 压片机吸盘吸力: 6kg/个
- 电功率: 3P 380V/1P+N 220V 50Hz 38kW
- 压缩空气: 流量0.8m³/min 气压0.7MPa
- 水: 用水量 0.5t/h 水电导率≤30μs/cm

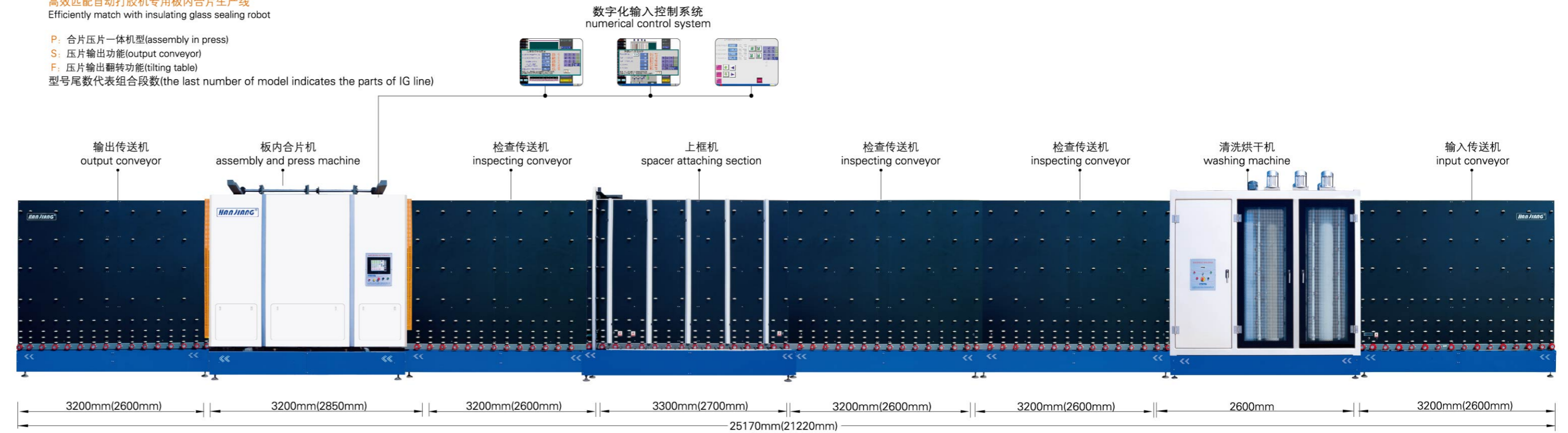
Technical Data

- Max glass size: 2450×3150mm (1950 × 2580mm)
- Min glass size: 300×450mm
- Washing glass thickness: 3-15 mm Insulating glass thickness: 10-48 mm
- Washing speed: 0-8 m/min Low-E Brush: 6 units (2 units for Low-E)
- Conveying speed: 45 m/min
- Press suction: 6kg/EA
- Power: 3P 380V/1P+N 220V 50Hz 38kW
- Air source: Air quantity- 0.8m³/min Air pressure-0.7MPa
- Water: Water consumption-0.5t/h Water conductivity≤30μs/cm

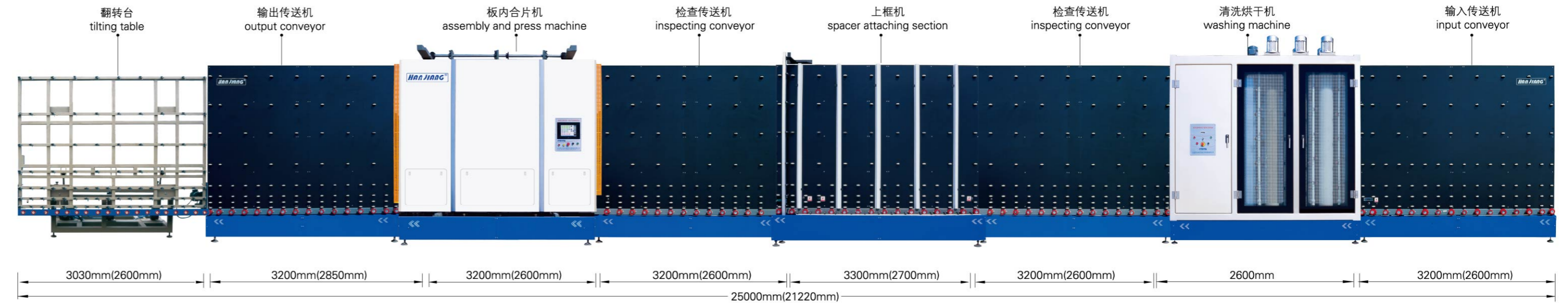
MODEL:HJ-LINE-P-3008S、3007S、2008S、2007S

高效匹配自动打胶机专用板内合片生产线
Efficiently match with insulating glass sealing robot

- P: 合片压片一体机(assembly in press)
- S: 压片输出功能(output conveyor)
- F: 压片输出翻转功能(tilting table)
- 型号尾数代表组合段数(the last number of model indicates the parts of IG line)

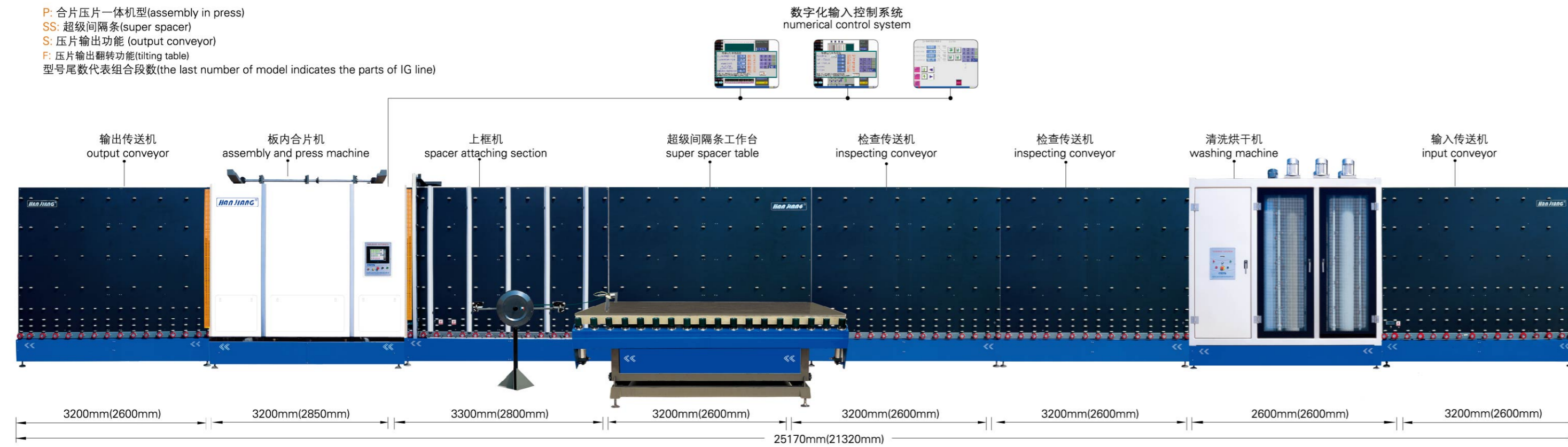


MODEL:HJ-LINE-P-3008F、3007F、2008F、2007F

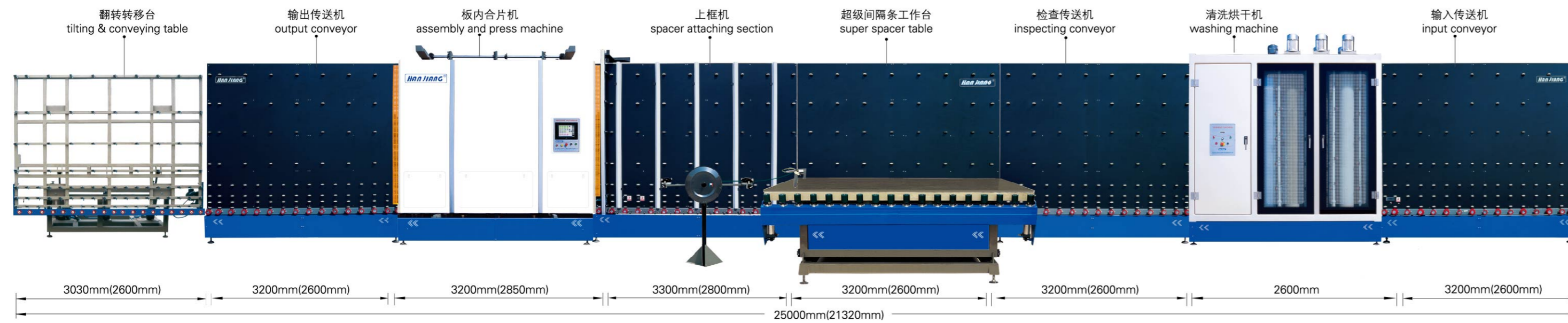


MODEL:HJ-LINE-P-SS-3008S、3007S、2008S、2007S

P: 合片压机一体机型(assembly in press)
 SS: 超级间隔条(super spacer)
 S: 压片输出功能 (output conveyor)
 F: 压片输出翻转功能(tilting table)
 型号尾数代表组合段数(the last number of model indicates the parts of IG line)



MODEL:HJ-LINE-P-SS-3008F、3007F、2008F、2007F



中空玻璃自动化生产线
 AUTOMATIC INSULATING GLASS LINE

规格型号/MODEL: HJ-LINE-P-SS-3008S/F (2008S/F)

性能特点

- 全程 PLC 控制系统, 触摸屏人机界面
- 自动识别镀膜玻璃或Low-E玻璃的膜层面
- 可清洗在线和离线Low-E玻璃
- 清洗机风刀根据玻璃厚度自动调整
- 数字化控制生产线间断工作节能系统
- 清洗Low-E玻璃毛刷转速可变频驱动
- 铝框自动定位系统
- 玻璃自动定位系统
- 具有压片机内合片, 压片一体功能
- 生产大小片中空玻璃自动定位系统
- 生产三层中空玻璃自动定位系统
- 可生产超级间隔条和间隔条两种中空玻璃
- 具有远程通讯功能 (*选装型)

Feature

- PLC control system with touch screen interface
- Automatically distinguish the coating side of coated glass or Low-E glass
- Perfect washing performance for on/off line Low-E glass
- Air knives automatic adjustment according to the thickness of glass
- Optimal energy saving system with numerical intermittent working style
- Inverter driving for Low-E brush rotatory speed
- Automatic positioning system for spacer frame
- Automatic positioning system for glass
- Assembly-in-press
- Automatic and accurate positioning for step IG processing
- Automatic and accurate positioning for three-layer IG processing
- Two options of super spacer and spacer IG on one line
- Remote communication function (*option)

技术参数

- 加工玻璃最大尺寸: 2450×3150mm (1950×2580mm)
- 加工玻璃最小尺寸: 300×450 mm
- 清洗玻璃厚度: 3-15 mm 中空玻璃厚度: 10-48 mm
- 玻璃清洗速度: 0-8 m/min 清洗玻璃用毛刷: 6根 (2根Low-E毛刷)
- 传送玻璃速度: 45 m/min
- 压片机吸盘吸力: 6kg/个
- 电功率: 3P 380V/1P+N 220V 50Hz 38kW
- 压缩空气: 流量 0.8m³/min 气压 0.7MPa
- 水: 用水量 0.5t/h 水电导率 ≤30µs/cm

Technical Data

- Max glass size: 2450×3150mm (1950×2580mm)
- Min glass size: 300×450 mm
- Washing glass thickness: 3-15 mm Insulating glass thickness: 10-48 mm
- Washing speed: 0-8 m/min LOW-E Brush: 6 units (2 units for Low-E)
- Conveying speed: 45 m/min
- Press suction: 6kg/EA
- Power: 3P 380V/1P+N 220V 50Hz 38kW
- Air source: Air quantity- 0.8m³/min Air pressure-0.7MPa
- Water: Water consumption- 0.5t/h Water conductivity≤30µs/cm



中空玻璃自动化生产线 AUTOMATIC INSULATING GLASS LINE

规格型号/MODEL: HJ-LINE-P-GF-3008S/F (2008S/F)

性能特点

- 全程 PLC 控制系统, 触摸屏人机界面
- 自动识别镀膜玻璃或Low-E玻璃的膜层面
- 可清洗在线和离线Low-E玻璃
- 清洗机风刀根据玻璃厚度自动调整
- 数字化控制生产线间断工作节能系统
- 清洗Low-E玻璃毛刷转速可变频驱动
- 铝框自动定位系统
- 玻璃自动定位系统
- 自动检测玻璃长度、高度, 自动调节最佳充气空间, 节省用气量
- 压片机三轴伺服联动, 具有合片、压片、充气一体功能
- 生产双层中空玻璃时可选择性充气功能
- 保证中空玻璃氩气含量≥85% (GB/T11944-2012 国家新标准)
- 三边大小片充气功能
- 具有远程通讯功能 (*选装型)

Feature

- PLC control system with touch screen interface
- Automatically distinguish the coating side of coated glass and Low-E glass
- Perfect washing performance for on/off line Low-E glass
- Air knives automatic adjustment according to the thickness of glass
- Optimal energy saving system with numerical intermittent working style
- Inverter driving for Low-E brush rotatory speed
- Automatic positioning system for spacer frame
- Automatic positioning system for glass
- Automatic checking system for glass length and height; Adjust optimal closed chamber automatically to achieve superior gas filling efficiency and minimum gas consumption
- High-tech press machine apply 3-axis linkage servo system; Accurate and efficient assembly-gas filling-press function
- Automatic and accurate assembly for triple IG processing and selective function for gas filling
- Ensure the argon content ≥85% (GB/T11944-2012 new national standard of China)
- Automatically accurate positioning for 3-side step IG with gas filling
- Remote communication function (*option)

技术参数

- 加工玻璃最大尺寸: 2450×3150mm (1950×2580mm)
- 加工玻璃最小尺寸: 300×450 mm
- 清洗玻璃厚度: 3-15 mm 中空玻璃厚度: 10-48 mm
- 清洗玻璃速度: 0-8 m/min 清洗玻璃毛刷: 清洗玻璃用毛刷: 6根 (2根Low-E毛刷)
- 传送玻璃速度: 45 m/min 压片机吸盘吸力: 6kg/个
- 充气时间: 3-5秒(900mm×1200mm) 设备运行环境温度: 7-50℃
- 电功率: 3P 380V/1P+N 220V 50Hz 38kW
- 压缩空气: 流量0.8m³/min 气压0.7MPa
- 水: 用水量 0.5t/h 水电导率≤30µs/cm

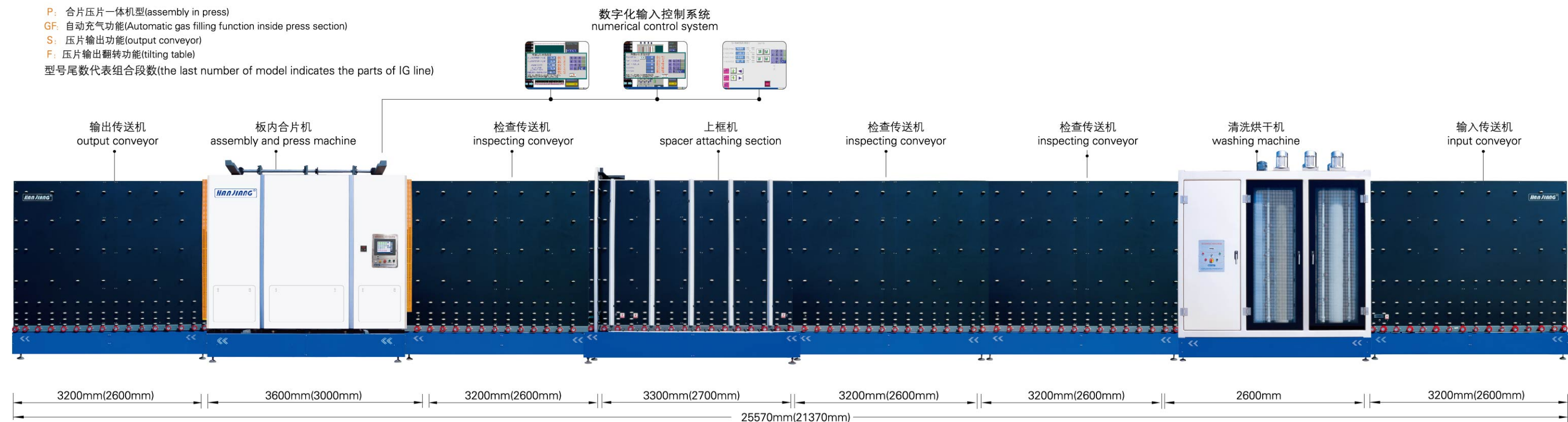
Technical Data

- Max glass size: 2450×3150mm (1950 × 2580mm)
- Min glass size: 300×450mm
- Washing glass thickness: 3-15 mm Insulating glass thickness: 10-48 mm
- Washing speed: 0-8 m/min Low-E Brush: 6 units (2 units for Low-E)
- Conveying speed: 45 m/min Press suction: 6kg/EA
- Filling time: 3-5seconds (900×1200mm) Environment temperature: 7-50℃
- Power: 3P 380V/1P+N 220V 50Hz 38kW
- Air source: Air quantity- 0.8m³/min Air pressure-0.7MPa
- Water: Water consumption-0.5t/h Water conductivity≤30µs/cm

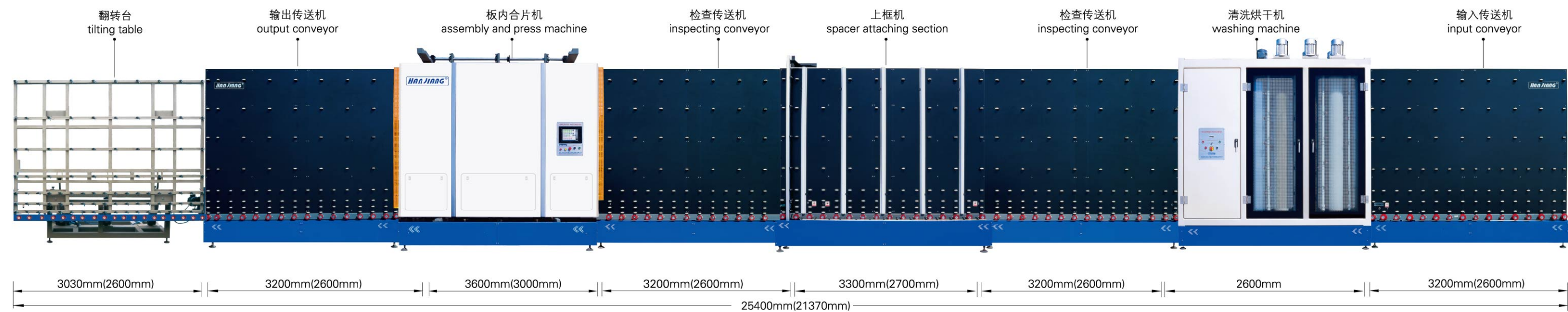
MODEL:HJ-LINE-P-GF-3008S、3007S、2008S、2007S

高效匹配自动打胶机专用板内充气生产线
Efficiently match with insulating glass sealing robot

- P: 合片压片一体机(assembly in press)
 - GF: 自动充气功能(Automatic gas filling function inside press section)
 - S: 压片输出功能(output conveyor)
 - F: 压片输出翻转功能(tilting table)
- 型号尾数代表组合段数(the last number of model indicates the parts of IG line)



MODEL:HJ-LINE-P-GF-3008F、3007F、2008F、2007F



MODEL:HJ-IGSR-2008



中空玻璃自动打胶机
INSULATING GLASS SEALING ROBOT

规格型号/MODEL: HJ-IGSR-2008



数字化输入控制系统
numerical control system



性能特点

- 全程采用先进的运动控制系统，自动化程度高，操作简便
- 采用双路供胶系统，快速换胶。
- 采用人机界面，可监测工作状态和进行故障诊断
- 自动检测打胶深度
- 自动调节胶量功能
- 中空玻璃双层涂胶功能
- 远程通讯诊断功能 (*选装型)
- 中空玻璃自动测厚功能 (*选装型)
- 中空玻璃异型涂胶功能 (*选装型)
- 中空玻璃大小片涂胶功能 (*选装型)
- 混胶系统自动清洗功能 (*选装型)
- A胶加热系统 (*选装型)
- 胶的种类: 硅酮胶/聚硫胶/聚氨酯胶

技术参数

- 加工玻璃最大尺寸: 2450×3150mm
- 加工玻璃最小尺寸: 300×700mm
- 涂胶深度: ≤20mm
- 涂胶宽度: 6-20mm
- 涂胶速度: 直线0-25m/min
- 传送重量: 200kg/m
- 中空玻璃厚度: 12-48mm
- 环境温度: 7-50℃
- 电功率: 3P 380V/1P+N 220V 50Hz 23kW
- 气压: 0.7MPa
- 设备尺寸: 10460(长)×3000(宽)×3500(高)mm

Feature

- Advanced controlling system, high degree of automation, easy operation
- Using double ways for sealant system, more convenience and high efficiency
- Human-machine interface can monitor working state and fault diagnosis
- Automatically measure sealing depth
- Automatically adjust sealant output
- Triple IG available
- Remote communication function (*option)
- Automatically check IG thickness (*option)
- Shape IG unit available (*option)
- Step IG unit available (*option)
- Washing system for mixer (*option)
- A component sealant heating system (*option)
- Sealant type: Silicon/Polysulfide/Polyurethane

Technical Data

- Max glass size: 2450×3150mm
- Min glass size: 300×700mm
- Sealing depth: ≤20mm
- Sealing width: :6-20mm
- Sealing speed: Straight line 0-25m/min
- Conveying weight: 200kg/m
- Insulating glass thickness: 12-48mm
- Enviromental temperature: 7-50℃
- Power: 3P 380V/1P+N 220V 50Hz 23kW
- Air source: 0.7MPa
- Machine size: 10460(L)×3000(W)×3500(H)mm

立式玻璃自动磨边机 AUTOMATIC VERTICAL GLASS SEAMING MACHINE

规格型号/MODEL: HJ-GSM-2008

CNC: 计算机数字控制(computer numerical controller)

性能特点

- 采用先进的CNC控制系统，自动化程度高，操作简便
- 采用人机界面，可监测工作状态和进行故障诊断
- 主机采用6轴伺服，3轴联动
- 接触水的部件全部采用不生锈材料
- 可加工离线Low-E玻璃
- 自动检测玻璃尺寸功能

Feature

- Applying CNC control system, with high efficiency and easy to operate
- Human-machine interface can monitor working state and fault diagnosis
- 6 axis servo motors and 3 axis linkage ensure precise position
- Wetted parts are all made of No-rust material
- Excellent off line Low-E glass processing
- Automatic identification of glass size function

技术参数

- 加工玻璃最大尺寸: 2450×3150mm
- 加工玻璃最小尺寸: 300×700mm
- 玻璃厚度: 3~8mm
- 加工速度: 0~20m/min
- 水泵流量: 15t/h
- 辊轮高度: 750±10mm
- 气压: 0.7Mpa
- 电功率: 3P 380V/1P+N 220V 50Hz 30kW
- 设备尺寸: 17500(长)×2040(宽)×4080(高)mm

Technical Data

- Max glass size: 2450×3150mm
- Min glass size: 300×700mm
- Glass thickness: 3~8mm
- Working speed: 0-20m/min
- Water pump flow: 15t/h
- Working height: 750±10mm
- Air source: 0.7Mpa
- Power: 3P 380V/1P+N 220V 50Hz 30kW
- Machine size: 17500(L)×2040(W)×4080(H)mm



卧式玻璃自动磨边机 HORIZONTAL GLASS SEAMING MACHINE

规格型号/MODEL: HJ-HGSM-2008

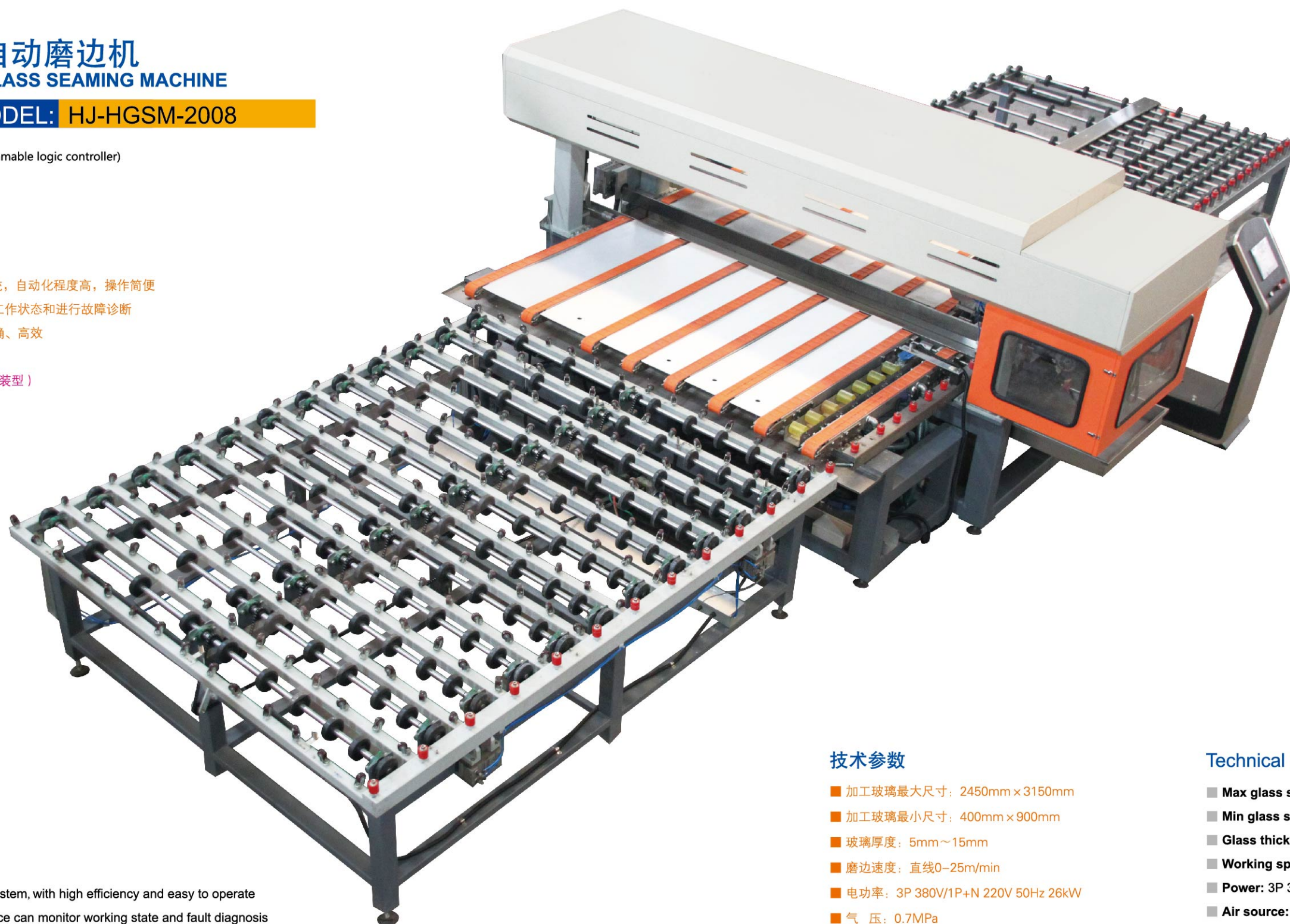
PLC: 程序逻辑控制 (programmable logic controller)

性能特点

- 采用先进的PLC控制系统，自动化程度高，操作简便
- 采用人机界面，可监测工作状态和进行故障诊断
- 采用六轴伺服联动，精确、高效
- 玻璃尺寸自动识别功能
- 具有远程通讯功能 (*选装型)

Feature

- Applying PLC control system, with high efficiency and easy to operate
- Human-machine interface can monitor working state and fault diagnosis
- 6-axis servo integration ensures a high processing precision and efficiency
- Automatic identification of glass size
- Remote communication function(*option)



技术参数

- 加工玻璃最大尺寸: 2450mm × 3150mm
- 加工玻璃最小尺寸: 400mm × 900mm
- 玻璃厚度: 5mm~15mm
- 磨边速度: 直线0~25m/min
- 电功率: 3P 380V/1P+N 220V 50Hz 26kW
- 气压: 0.7MPa
- 水泵流量: 15吨/小时/台
- 辊轮高度: 950 ± 50mm
- 设备尺寸: 10000(长) × 5000(W) × 2000(H)mm

Technical Data

- Max glass size: 2450mm×3150mm
- Min glass size: 400mm×900mm
- Glass thickness: 5mm~15mm
- Working speed: 0-25m/min
- Power: 3P 380V/1P+N 220V 50Hz 26kW
- Air source: 0.7MPa
- Water pump flow: 15t/h/set
- Working height: 950±50mm
- Machine size: 10000(L)×5000(W)×2000(H)mm

Low-E玻璃除膜机 Low-E GLASS FILM REMOVING MACHINE

规格型号/MODEL: HJ-LF-RM-2008

PLC: 程序逻辑控制 (programmable logic controller)

性能特点

- 采用先进的PLC控制系统, 自动化程度高, 操作简便
- 采用人机界面, 可监测工作状态和进行故障诊断
- 4轴伺服联动系统
- 6轴伺服联动系统 (*选装型)
- 自动检测玻璃尺寸、不等边加工
- 直线滑轨定位方式, 保证加工精度
- 自动除尘系统, 自动磨轮修整功能
- 可按照图形库11种图形加工异型玻璃
- 隔片除膜功能
- 具有远程通讯功能 (*选装型)

Feature

- PLC control system, a high degree of automation, easy operation
- Human-machine interface can monitor working state and fault diagnosis
- 4 axis servo motors movement ensures precise position
- 6 axis servo motors movement ensures precise position(*option)
- Automatically test glass size and no need changing wheel for uneven width film removing
- Linear slide unit enable to get excellent film removing results
- Automatic dust collecting system; Automatic wheel trimming function
- Processing 11 shapes according to the graphics library
- Automatically distinguish coating side and selective film removing function
- Remote communication function(*option)

技术参数

- 加工玻璃最大尺寸: 2450×3150mm
- 加工玻璃最小尺寸: 300×600mm
- 玻璃厚度: 5-15mm
- 除膜宽度: 10-150mm
- 除膜速度: 0~25m/min (可调节)
- 磨轮宽度: 10-30mm
- 加工精度: ±0.5mm
- 电功率: 3P 380V/1P+N 220V 50Hz 10kW
- 气压: 0.7MPa
- 设备尺寸: 8120 (长) ×1800 (宽) ×3500 (高)

Technical Data

- Max glass size: 2450×3150mm
- Min glass size: 300×600mm
- Glass thickness: 5-15mm
- Removing width: 10-150mm
- Removing speed: 0-25m/min (adjustable)
- Wheel width: 10-30mm
- Accuracy: ±0.5mm
- Power: 3P 380V/1P+N 220V 50Hz 10kW
- Air pressure: 0.7MPa
- Machine size: 8120 (L) ×1800 (W) ×3500 (H)



开顶式清洗机 OPEN TOP WASHING MACHINE

规格型号/MODEL: HJ-OTW-1600



性能特点

- 采用 PLC 控制系统，触摸屏人机界面
- 清洗机全部采用不锈钢材料，无油润滑轴承
- 可清洗在线和离线镀膜玻璃和Low-E 玻璃(*选装型)

Feature

- PLC control system with touch screen operation interface
- Apply water-proof shaft and bearing in the washing and drying section
- Perfect washing performance for coating or on/off line Low-E glass (*option)

技术参数

- 加工玻璃最大尺寸: 1600×2000 mm
- 加工玻璃最小尺寸: 300×500mm
- 清洗玻璃厚度: 3-12mm
- 清洗玻璃速度: 0-8 m/min
- 清洗玻璃用毛刷: 4根
- 电功率: 3P 380V/1P+N 220V 50Hz 23kW
- 气压: 0.7MPa
- 水: 用水量-0.5t/h;水电导率≤30μs/cm
- 设备尺寸: 7300(长)×1600(宽)×2000(高)mm

Technical Data

- Max glass size: 1600×2000 mm
- Min glass size: 300×500mm
- Glass thickness: 3-12mm
- Glass washing speed: 0-8 m/min
- Brush: 4 units
- Power: 3P 380V/1P+N 220V 50Hz 23kW
- Air pressure: 0.7MPa
- Water: Water consumption-0.5t/h; Water conductivity ≤30μs/cm
- Machine size: 7300(L)×1600(W)×2000(H) mm

立式清洗机 VERTICAL WASHING MACHINE

规格型号/MODEL: HJ-WM-3008 (2008)



性能特点

- 采用 PLC 控制系统，触摸屏人机界面
- 清洗机全部采用不锈钢材料，无油润滑轴承
- 清洗机风刀根据玻璃厚度自动调整
- 自动识别镀膜玻璃和Low-E玻璃的膜层面
- 可清洗在线和离线镀膜玻璃和Low-E 玻璃
- 采用间断式工作方式
- 清洗Low-E玻璃毛刷转速可变频驱动

Feature

- PLC control system with touch screen operation interface
- Applying stainless steel frame and water-proof bearing in the washing and drying section
- Air knives automatic adjustment according to the thickness of glass
- Automatically distinguish the coating side of coated glass and Low-E glass
- Perfect washing performance for on/off line coating glass or Low-E glass
- Adopt intermittent working design for saving energy
- Inverter driving for Low-E brush rotatory speed

技术参数

- 加工玻璃最大尺寸: 2450×3150mm (1950×2580 mm)
- 加工玻璃最小尺寸: 300×450mm
- 清洗玻璃厚度: 3-15mm
- 清洗玻璃速度: 0-8 m/min
- 清洗玻璃用毛刷: 6根 (2根Low-E毛刷)
- 电功率: 3P 380V/1P+N 220V 50Hz 23kW
- 气压: 0.7MPa
- 水: 用水量-0.5t/h;水电导率≤30μs/cm
- 设备尺寸: 9000(长)×1800(宽)×3500(高) mm
(7800(长)×1800(宽)×3000(高) mm)

Technical Data

- Max glass size: 2450×3150 mm (1950×2580 mm)
- Min glass size: 300×450mm
- Glass thickness: 3-15mm
- Glass washing speed: 0-8 m/min
- Low-E Brush: 6 units (2 units for Low-E)
- Power: 3P 380V/1P+N 220V 50Hz 23kW
- Air pressure: 0.7MPa
- Water: Water consumption-0.5t/h; Water conductivity ≤30μs/cm
- Machine size: 9000(L)×1800(W)×3500(H) mm
(7800(L)×1800(W)×3000(H) mm)

铝条框自动折弯机

AUTOMATIC ALUMINUM SPACER BENDING MACHINE

规格型号/MODEL: HJ-ASBM-2008

PLC: 程序逻辑控制 (programmable logic controller)



数字化输入控制系统
numerical control system

性能特点

- 采用PLC控制, 触摸屏人机界面, 自动化程度高, 操作简便
- 送料、折弯采用伺服控制系统
- 四个储料槽, 可以分别存放4种不同规格的铝条
- 折弯和切割时自动避让铝条之间的连接处
- 可折图形库中的十五种图形
- 可折不锈钢条 (*选装型)
- 可以连接喷墨打印机 (*选装型)
- 具有远程通讯功能 (*选装型)

技术参数

- 铝条宽度: 6-20mm
- 加工最大尺寸: 2000×2000mm
- 加工最小尺寸: 250×250mm
- 送料速度: 0-90m/min
- 铝框尺寸误差: $\leq \pm 0.3\text{mm/m}$
- 折弯后角度误差: $\pm 0.3^\circ$
- 电功率: 3P 380V/1P+N 220V 50Hz 5kW
- 气压: 0.7MPa
- 设备尺寸: 10000mm(长) × 2200mm(宽) × 2600mm(高)

Feature

- PLC control system with touch screen interface, the parameter setting is fast and convenient
- Servo motors control feeding and bending
- The 4 profile magazines for 4 different specifications of spacers
- Automatically avoid connectors between spacers when cutting and bending
- 15 shapes available
- Special option for stainless steel spacer (*option)
- Connecting with the ink printer (*option)
- With remote communication function (*option)

Technical Data

- Spacer width: 6-20mm
- Bending size: Min-250×250mm; Max-2000×2000mm
- Feeding speed: 0-90m/min
- Spacer frame error: $\leq \pm 0.3\text{mm/m}$
- Angle error: $\pm 0.3^\circ$
- Power: 3P 380V/1P+N 220V 50Hz 5kW
- Air pressure: 0.7MPa
- Machine size: 10000mm(L) × 2200mm(W) × 2600mm(H)

分子筛自动灌装机

DESICCANT AUTOMATIC FILLING MACHINE

规格型号/MODEL: HJ-DAFM-2008

性能特点

- 采用PLC控制系统、触摸屏人机界面
- 灌装高度可以根据铝框大小调节
- 自动封堵分子筛孔功能
- 分子筛灌装自动监测系统
- 分子筛静电消除系统 (*选装型)
- 可灌装不锈钢条框 (*选装型)

Feature

- PLC control system and touch screen interface
- Adjustable filling height according to the spacer size
- Automatically sealing the drilled hole
- Automatically monitor the desiccant filling quantity
- Desiccant electrostatic discharge system (*option)
- Stainless steel spacer frame is available (*option)

技术参数

- 分子筛直径: 0.5-0.8mm
- 灌装速度: 5s/1000×1000×9mm (双边)
- 铝条宽度: 6-20mm
- 最大尺寸: 2000×2000mm
- 最小尺寸: 250×250mm
- 电功率: 1P+N 220V 50Hz 1kW
- 气压: 0.7MPa
- 设备尺寸: 1165mm(长) × 860mm(宽) × 3050mm(高)

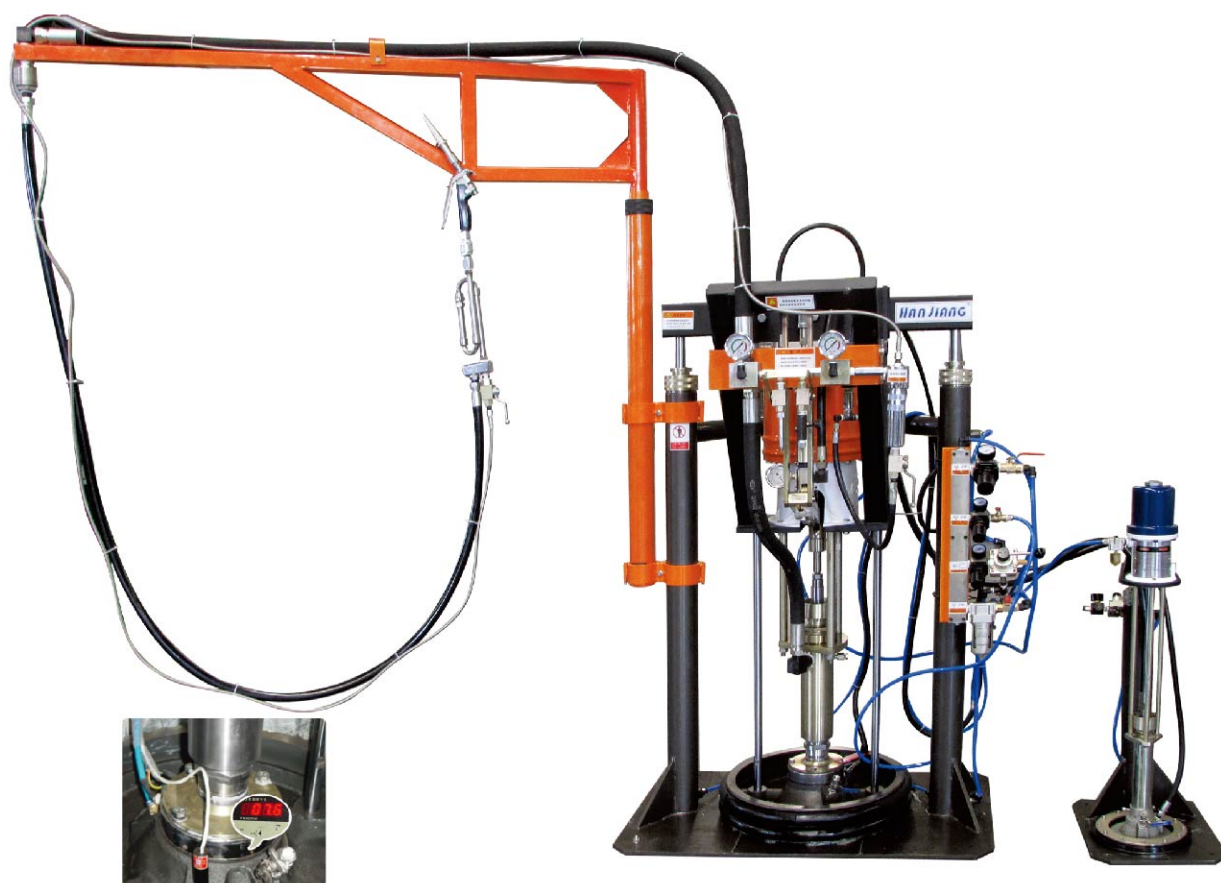
Technical Data

- Desiccant diameter: 0.5-0.8mm
- Filling speed: 5sec/1000×1000×9mm(double sides)
- Spacer width: 6-20mm
- Max filling frame size: 2000×2000mm
- Min filling frame size: 250×250mm
- Power: 1P+N 220V 50Hz 1kW
- Air pressure: 0.7MPa
- Machine size: 1165mm(L) × 860mm(W) × 3050mm(H)



双组分打胶机 TWO COMPONENT SEALANTS EXTRUDER

规格型号/MODEL: HJ-TWE-2008



技术参数

- 采用标准桶200L (双组分胶基本组成)20L(固化剂)
- 混合比例范围: 6:1 - 14:1
- A组分电加热功能 (*选装型)
- 气 压: 0.8MPa
- 密封胶种类: 聚硫胶/硅酮结构胶
- 设备尺寸: 1500 (长) × 1200(宽) × 1900(高) mm

Technical Data

- Standard drum: 200L (for basic component) 20L (for catalyst)
- Mixing ratio: 6:1 - 14:1
- Heating function for A component(*option)
- Air pressure: 0.8MPa
- Sealant: Polysulfide / Silicon
- Machine size: 1500(L) × 1200(W) × 1900(H) mm

HAN JIANG®

密封旋转工作台 ROTATING TABLE

规格型号/MODEL: HJ-RT-2008

技术参数

- 通过脚踏开关可随意控制360°旋转
- 加工最大玻璃尺寸: 2000× 2000mm
- 加工最小玻璃尺寸: 300×300mm
- 转动速度: 5 rpm
- 电功率: 3P 380V/1P+N 220V 50Hz 0.2kW
- 气 压: 0.7MPa
- 设备尺寸: 600(长)×600(宽)×850(高) mm

Technical Data

- Control rotating at 360° with foot-switch
- Max glass size: 2000× 2000mm
- Min glass size: 300×300mm
- Rotating speed: 5 rpm
- Motor: 3P 380V/1P+N 220V 50Hz 0.2kW
- Air pressure: 0.7MPa
- Machine size: 600(L) × 600(W) × 850(H)mm



规格型号/MODEL: HJ-RT-2008T



技术参数

- 通过脚踏开关可随意控制90°旋转
- 加工最大玻璃尺寸: 2000× 2000mm
- 加工最小玻璃尺寸: 300×300mm
- 转动速度: 5 rpm
- 电功率: 3P 380V/1P+N 220V 50Hz 0.2kW
- 气 压: 0.7MPa
- 设备尺寸: 2100(长)×2100(宽)×850(高) mm

Technical Data

- Control rotating at 90° with foot-switch
- Max glass size: 2000× 2000mm
- Min glass size: 300×300mm
- Rotating speed: 5 rpm
- Motor: 3P 380V/1P+N 220V 50Hz 0.2kW
- Air pressure: 0.7MPa
- Machine size: 2100(L) × 2100(W) × 850(H)mm

丁基胶涂布机 BUTYL EXTRUDER

规格型号/MODEL: HJ-BTE-2008T



性能特点

- 采用PLC控制系统，触摸屏人机界面
- 数字化控制出胶、停胶时间
- 无胶时自动显示功能
- 胶缸胶嘴双加热系统
- 胶嘴高度调节功能
- 设备预加热功能
- 弧形铝框涂布功能
- 胶嘴间距调节功能

Feature

- PLC control system with touch screen interface
- Numerical control of extruding start and stop time
- Automatic displaying function when out of butyl
- Two heating systems for butyl cylinder and nozzle
- Nozzle height adjustable
- Pre-heating system
- Available for curved spacer extruding
- Extruding width adjustable

技术参数

- 加热温度: 100°C-160°C
- 加热时间: 30-40min
- 涂胶速度: 0-30m/min
- 涂胶宽度: 4-20mm
- 电功率: 1P+N 220V 50Hz 3kW
- 气压: 0.7MPa
- 液压: 0-20MPa
- 作业高度: 800mm
- 设备尺寸: 3000(长)×600(宽)×950(高) mm

Technical Data

- Heating temperature: 100°C-160°C
- Heating time: 30-40min
- Butyl extruding speed: 0-30m/min
- Extruding width: 4-20mm
- Power: 1P+N 220V 50Hz 3kW
- Air pressure: 0.7MPa
- Hydraulic pressure: 0-20MPa
- Working Height: 800mm
- Machine size: 3000(L)×600(W)×950 (H) mm

自动丁基胶涂布机 AUTOMATIC BUTYL EXTRUDER

规格型号/MODEL: HJ-BTE-2008AT



性能特点

- 采用PLC控制系统，触摸屏人机界面
- 数字化控制出胶、停胶时间
- 无胶时自动显示功能
- 胶缸胶嘴双加热系统
- 胶嘴高度调节功能
- 设备预加热功能
- 弧形铝框涂布功能
- 胶嘴间距自动调节功能

Feature

- PLC control system with touch screen interface
- Numerical control of extruding start and stop time
- Automatic displaying function when out of butyl
- Two heating systems for butyl cylinder and nozzle
- Nozzle height adjustable
- Pre-heating system
- Available for curved spacer extruding
- Nozzle adjust automatically with different spacer width.

技术参数

- 加热温度: 100°C-160°C
- 加热时间: 30-40min
- 涂胶速度: 0-30m/min
- 涂胶宽度: 4-24mm
- 电功率: 1P+N 220V 50Hz 3kW
- 气压: 0.7MPa
- 液压: 0-20MPa
- 作业高度: 800mm
- 设备尺寸: 3000(长)×600(宽)×950(高) mm

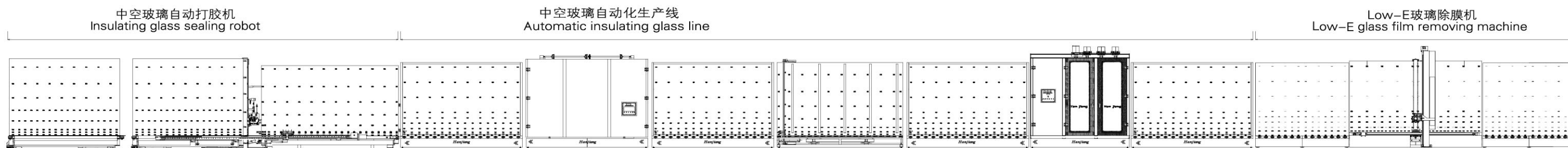
Technical Data

- Heating temperature: 100°C-160°C
- Heating time: 30-40min
- Butyl extruding speed: 0-30m/min
- Extruding width: 4-24mm
- Power: 1P+N 220V 50Hz 3kW
- Air pressure: 0.7MPa
- Hydraulic pressure: 0-20MPa
- Working Height: 800mm
- Machine size: 3000(L)×600(W)×950 (H) mm

中空玻璃自动化生产流程

AUTOMATIC INSULATING GLASS PRODUCTION PROCESS

HAN JIANG®



砂带磨边机

BELT CROSS GRINDING MACHINE

性能特点

- 采用气缸加弹簧的涨紧装置，更换砂带快捷简便

技术参数

- 气压: 0.7MPa
- 磨边速度: 150-300mm/sec
- 电功率: 3P 380V/1P+N 220V 50Hz 1450rpm 1.5kW
- 设备尺寸: 2000(长)×1010(宽)×1500(高) mm

Feature

- Applying pneumatic cylinder and spring tension device, easy for changing the belt

Technical Data

- Air pressure: 0.7MPa
- Grinding speed: 150-300mm/sec
- Power: 3P 380V/1P+N 220V 50Hz 1450rpm 1.5kW
- Machine size: 2000(L)×1010(W)×1500(H) mm

MODEL: HJ-BCGM-2008



胶枪冷冻机

MIXING GUN FREEZER

性能特点

- 40℃的低温可以有效延缓混合后的胶固化时间，减少胶的浪费

技术参数

- 电功率: 3P 380V/1P+N 220V 50Hz 3kW
- 最低温度: -40℃
- 保持时间(非固化时间): 大于12小时
- 设备尺寸: 1400(长)×900(宽)×1000(高) mm

Feature

- The low temperature at -40℃ can delay the mixed sealant becoming hard, decreasing the waste of the material

Technical Data

- Power: 3P 380V/1P+N 220V 50Hz 3kW
- Min temperature: -40℃
- Holding time (nonsolid) more than 12 hours
- Machine Size: 1400(L)×900(W)×1000(H) mm

MODEL: HJ-MGF-2008



分子筛灌装机

SALT LOADER

性能特点

- 可同时灌装40根铝条

技术参数

- 气压: 0.7MPa
- 灌装尺寸: 最大3150mm
- 外形尺寸: 2500(长)×500(宽)×1800(高) mm

Feature

- Filling 40 spacers at the same time

Technical Data

- Air pressure: 0.7MPa
- Spacer size: Max 3150mm
- Machine size: 2500(L)×500(W)×1800(H) mm

MODEL: HJ-SL-2008



液压升降机

ELEVATOR

性能特点

- 液压缸驱动升降
- 大尺寸玻璃时升降安全快速,方便

技术参数

- 升降距离为1000 mm
- 设备尺寸: 3400(长)×500(宽)×900(高) mm

Feature

- Hydraulic cylinder system
- Provide much safety and convenience when processing large glass

Technical Data

- Lift height: 1000mm
- Machine size: 3400(L)×500(W)×900(H) mm

MODEL: HJ-ELE-2008



铝条框移送机

SPACER MOVING MACHINE

性能特点

- 可以防止涂有丁基胶的铝框变形和相互之间粘连
- 可储存大量铝条框并通过脚踏开关控制前移

技术参数

- 电功率: 3P 380V/1P+N 220V 50Hz 0.2kW
- 输送速度: 8m/min
- 设备尺寸: 3000(长)×2600(宽)×2700(高) mm

Feature

- Preventing spacer from deforming and adhering to another
- Storing a large amount of spacer, moving forward by the foot switch controlling

Technical Data

- Power: 3P 380V/1P+N 220V 50Hz 0.2kW
- Moving speed: 8m/min
- Machine size: 3000(L)×2600(W)×2700(H) mm

MODEL: HJ-SM-2008



铝条切割机

SPACER CUTTER

性能特点

- 使用脚踏开关安全,方便

技术参数

- 气压: 0.6MPa
- 电功率: 1P+N 220V 50Hz 6000rpm 1.8kW
- 锯片规格: φ254mm
- 设备尺寸: 6500(长)×540(宽)×1080(高) mm

Feature

- Foot switch provides safety and convenience

Technical Data

- Air pressure: 0.6MPa
- Power: 1P+N 220V 50Hz 6000rpm 1.8kW
- Cuttering saw size: φ254mm
- Machine size: 6500(L)×540(W)×1080(H) mm

MODEL: HJ-SC-2008

